MATERIAL SAFETY DATA SHEET For chemicals, coatings and related materials

DATE:	SUPERSEDES	PREPARED BY:
August 1, 1995	February 3, 1994	Mark Horton, (612) 496-6027
	1	Manufacturer
NAME: ChemRax, Inc. ADDRESS: Contech Brands ADDRESS: 889 Valley Park Drive ADDRESS: Shakopee, MN ZIP CODE: 55379		BMBRGBNCY PHONE NUMBER DAY: (612)-496-6000 NIGHT: CHEMTREC (800)-424-9300 INFORMATION PHONE NUMBER (612)-496-6000
NAMR: ADDRESS: ADDRESS: ADDRESS: ADDRESS:	PHONE:	Distributor

	Section I - Product
NUMBER: 73-948	H M I S Hazard Codes Health: 2 Moderate Planomability: 1 slight Reactivity: 0 Minimal Personal Protective Equipment: B
NAME: PL Promium Adhesive CLASS: Adhesive CAS NUMBER: none - mix	

Ingredient: Material Description Percent by 1 Ilydrotreated light petroleum distillate 7-1		C.A.S. Registry Number 64742-47-8	(LE)	Vapor Pressure [mm Hg at 20 deg C
	2	64741 45 6	 -	<u> </u>
		04/42-4/-8	1.6	<<1
Sidica quariz .01.	-1	14808-60-7	None	None
Talc [hydrous magnesium silicate] 15-4	ю <u> </u>	14807-96-6	None	None
*Polymethylene polyphenyl isocyanate 4-8		9016-87-9	None	·····
*Methylene hisphenyl disocyanate 7-17		8-88-101	(RODE	<.0001 <<1

Section III - Physical Data					
Bolling Range:	>480 deg F	Freezing Point:	no data		
Vapor Pressure:	<1 mm Hg @ 77 deg F	Vapor Density:	Heavier than air		
Specific Gravity:	1.26	H2O Soluble:	slight (<0.1 %)		
Evaporation Rate(relative to n-bury) acetate)	Slower	% Volatile by Volume:	13-17		
pH:	N/A	Odor Threshold:	no data		
Appearance and Odor:	clour viscous liquid	mild oily odor.	TA data		

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Section IV - Fire and Explosion Hazard Data					
FLASH POINT: (Mediod Used)	250 deg F [TCC]	EXPLOSIVE LIMITS: LEL (%V in air) UEL	0.6 7.0		
AUTOIGNITION TEMP:	ga data	METHOD:	N/A		
OSHA FLAMMABILITY CLASSIFICATION		Combustible Class III B			
EXTINGUISHING MEDIA:	Water Spray (Fog), Foam, Dry C	homical or Carbon Dioxide.	· · · · · · · · · · · · · · · · · · ·		
SPECIAL FIRE FIGHTING PROCEDURES	Fite Fighters must wear self contained breathing apparatus or air masks.	Containers exposed to fire should be kept cool with water spray.	A water stream directed into the fire may cause frothing with subsequent spread of fire.		
UNUSUAL FIRE AND EXPLOSION HAZARDS:	Closed containers may explode due to build up of pressure when exposed to heat.	Thermal decomposition or combustion of product may generate irritating and/or toxic gases.	Vapor is heavier than air and may mayel along the ground or floor and he ignited at locations distant from the source.		

Ingredient Material Description	PEL (mg/m3)	EL (mg/m3) TLV STEL (mg/m3)	TLV(twa)		LD50 [mg/kg]		LC50 [ppm] Rat INHAL
			mg/m3	ppm	RAT [oral]	RABBIT [dermail]	
Hydrotreamd light petroleum distillate	Not listed	Not listed	Not listed	Not listed	No data	No deta	No data
Silice quertz	0.1**	Not listed	0.1**	Not listed	N/A	N/A	N/A
Take [bydrous magnesium silicate]	2	Not given	2	N/A	N/A	N/A	N/A
Polymethylene polyphenyl isocyanato	Not listed	Not fisted	Not listed	Not limed	> 10 g/kg	>9400	No data
Methylene bisphenyl disocyanate	0.005 ppm	0.02 рош	Not listed	0.005 ppm	>5800	>16000	No chite

Section VI - Health Hazard Data and Emergency/first Aid Procedures

THRESHOLD LIMIT VALUES: See Section V

ACUTE OVERBXPOSURE INPORMATION

EYES: Moderate irritant. May cause scaring, reddening of the eyes and reversible corneal injury.

SKIN: Regard this product as a severe irritant. The product contains an isocyanate, a class of compounds generally regarded as primary skin irritants. Contact with the product may cause demonsitis, allergic responses, and, in sensitive individuals, redness, swelling, and blisters.

INHALATION: Regard this product as a severe irritant. The product countins an isocyanate. Exposure to a concentration of airborne isocyanates above the TLV may produce irritation of the respiratory tract, coughing, chest discomfort, shortness of breath. Individuals with a history of exposure to isocyanates can develop more severe symptoms, such as bronchitis, bronchial spasms, and pulmonary edema [fluid in the lungs]. For most individuals these effects are reversible.

INGESTION: May cause irritation if swallowed.

NOTE: Procuisting respiratory or skin condition(s) may be aggravated by exposure.

CHRONIC OVEREXPOSURE INFORMATION:

- 1) This product does not contain dust as produced and does not generate dust in normal use. Dust generated by abnormal activities, such as sanding or grinding, could contain a trace amount of free, respirable silicon dioxide (quartz). NTP and IARC have listed free respirable silicon dioxide (quartz) as a suspect human carcinogen. Prolonged and/or repeated oversuposure to free respirable silica may cause silicosis or other delayed and serious lung injury.
- 21 No other known components of this product are listed as known or suspected carcinogens per NTP, IARC, or OSHA.

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II	3) This product contains a polymer (button and and a series of the serie
K	3) This product contains a solvent [hydrotrested petroleum distillate]. Reports have associated repeated and prolonged occupational overexposure to solvents with peripation brain and pervous system demans. Solvents are also associated repeated and prolonged occupational overexposure
[]	to solvents with perination brain and nervinis gratem demans. Solvens on the money to
Ħ	to solvents with permatient brain and nervous system damage. Solvents are also reported to cause liver damage, kidney damage, mucous membrane intrination. Be warned that intentional misuses by deliberately inheliant the associated rejected and protonged occupanional overexpositive intention.
K	irritation. Be warned that intentional misuse by deliberately inhaling the contents is process often called "smiffing") may be harmful or family

4) This product contains an isocyanate. Note that prolonged or repeated exposure to isocyanates can lead to skin sensitization. For persons so sentitized even brief exposures to the isocyanate can produce reddening, swelling, rash, or blisters. Similarly, prolonged and repeated exposure to isocyanares can load to respiratory sensitization. In such individuals brief exposures to isocyanates at levels well below the TLV can produce chemical asshma, and nonspecific asthmatic conditions.

MEDI	CAL CONDITIONS GENERALLY AGGRAVATED BY HXPOSURE: Any pre-existing respiratory or skin condition.
	EMERGENCY AND FIRST AID PROCEDURES:
EYES:	Flush the eyes with pienty of water for at least 15 minutes. If necessary, gently hold the eyelids open during the flush. Obtain immediate medical attention.
SKIN:	Remove contaminated clothing and shoes. Wash affected area(s) thoroughly with soap and water. Wipe or flush affected skin with isopropyl alcohol [rubbing alcohol]. Wash again thoroughly with soap and water to remove polyethylene glycol and residual product. If symptoms persist, obtain medical attention.
INHALATION:	Move the victim into fresh sir. If the victim has difficulty breathing sive armose. Administrative and first in the

Move the victim into fresh sir. If the victim has difficulty breathing, give oxygen. Administer artificial respiration if not breathing. Obtain immediate medical attention. Obtain immediate medical attention. Do not induce vomiting. Should vomiting occur, he sure to keep victim's head below hips to avoid aspiration of vomitus into the lungs.

Section VII - Reactivity Data

STABILITY: Stable

INGESTION:

STABILITY CONDITIONS TO AVOID: Contact with water vapor. Sources of ignition. Long term exposure to elevated temperatures.

INCOMPATIBILITY (MATERIALS TO AVOID CONTACT WITH): Water, alcohols amines, strong oxidants, strong bases or acids.

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of carbon and nitrogen, hydrogen cyanide gas, other acrid and toxic fumes.

IIAZARDOUS POLYMERIZATION: This product contains an isocyanate. Contact with moisture or other materials that react with isocyanates may cause polymerization.

Section VII - Spill or Leak Procedures

STEPS POR MATERIAL SMLLAGE:

Ventilate area and remove all sources of ignition. Evacuate unnecessary personnel. Put on respiratory protection. Dike or impound spilled liquid. Cover the spill with absorbent compound. Sweep or shovel into containers. Cover loosely and remove to appropriate waste area. Plush spill with excess water to a chemical sewer or soak up with inert absorbent. Do not discharge the product or waste water to lakes, streams, ponds, or sewer. Avoid contact with eyes and skin. Report the spill to appropriate authorities.

WASTE DISPOSAL METHODS:

Review all local, state, and federal regulations concerning health and pollution for appropriate disposal procedures. Do not incinerate closed containers.

Section IX - Special Protection Information

RESPIRATORY PROTECTION: Wear NIOSH/MSHA approved respiratory protection when the product is mixed or applied in a poorly ventilated area or if workplace levels of ingredients exceed the TLV. Follow applicable federal, state, and local regulations

VENTILATION: Use local exhaust as needed to keep vapor/dust levels below recommended limits.

PROTECTIVE EQUIPMENT: Wear gloves [natural or buryl rubber, supported PVA, or nitrile. Avoid neoprene], eye goggles, and clean protective clothing to cover arms and legs and keep exposure to a minimum.

Section X -	Special Precautions
HANDLING AND	STORAGE PRECAUTIONS
DO NOT BREATIE VAPORS.	DO NOT TAKE INTERNALLY
AVOID CONTACT WITH EYES, CLOTHING, AND SKIN	WEAR PROTECTIVE CLOTHING AT ALL TIMES.
KEEP CONTAINER CLOSED WHEN NOT IN USE	WASH THOROUGHLY AFTER USING.
KEEP OUT OF REACH OF CHILDREN	USE ONLY WITH ADEQUATE VENTILATION

Section XI - Regulatory Data

VOC CONTENT: 122 g/L or 1.02 lbs/gal, excluding water and exempt compounds

CALIFORNIA PROPOSITION 65:

This product contains materials listed by the Scate of California as known to cause cancer, birth defects or other reproductive harm.

TRANSPORTATION

TOT	UN	-
Not Regulated		
Not Regulated		· · · · · · · · ·
Not Regulated		
N/A		·
N/A		<u></u>
N/A		
N/A		
	Not Regulated Not Regulated N/A N/A	Not Regulated Not Regulated Not Regulated Not Regulated Not Regulated Not Regulated NA N/A N/A AIR: N/A MARINE: N/A AIR: N/A MARINE: N/A

REPORTING

CERCLA REPORTABLE QUANTITY: 51020 No. AS WASTE: 100 No.

SARA SECTION 304 EMERGENCY RESPONSE REPORTABLE QUANTITY: none

SARA SECTION 311/312 INVENTORY REPORTING (Y/N): Y

SARA SECTION 311/312 HAZARD CLASS(ES): Acute and chronic health bazard.

SARA SECTION 313 ROUTINE RELEASE REPORTING CHEMICALS: Methylene bisphenyl diisocyanate, 9.8%; Polymethylene polyphenyl isocyante 6.4%

COMPONENTS ON TSCA INVENTORY (Y/N): Y

DISPOSAL

EPA RCRA WASTE CLASS: Not regulated

EPA RCRA WASTE NUMBER: N/A

CALIFORNIA LIST LAND BAN (Y/N): N/A

ABBREVIATIONS USED:

N/A = Information or data Not Available, NTP = National Toxicology Program,

LARC = International Agency for Research on Cancer, NIOSH = National Institute of Occupational Safety and Health,

ACGIH = American Conference of Governmental Industrial Hygienism, OSHA = Occupational Safety and Health Administration,

PEL = Permissible Exposure Limit (8-hr. TWA) (OSHA), TLV = Threshold Limit Value (8-hr. TWA) (ACGIS),

STEL = Short Term Exposure Limit (15-min TWA) (OSHA). C = Ceiling Value.

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REASON FOR REVISION: Update SARA 313

REISSUE REQUIRED: Y